

For Serial No. 8B1126 and Higher

Parts Page Reorder No. PD00•84
Effective November, 2000
Supersedes PD97•50

8" Gear Driven Orbital Sander (900 RPM)

Air Motor and Machine Parts

Models:

57700 – Non-Vacuum

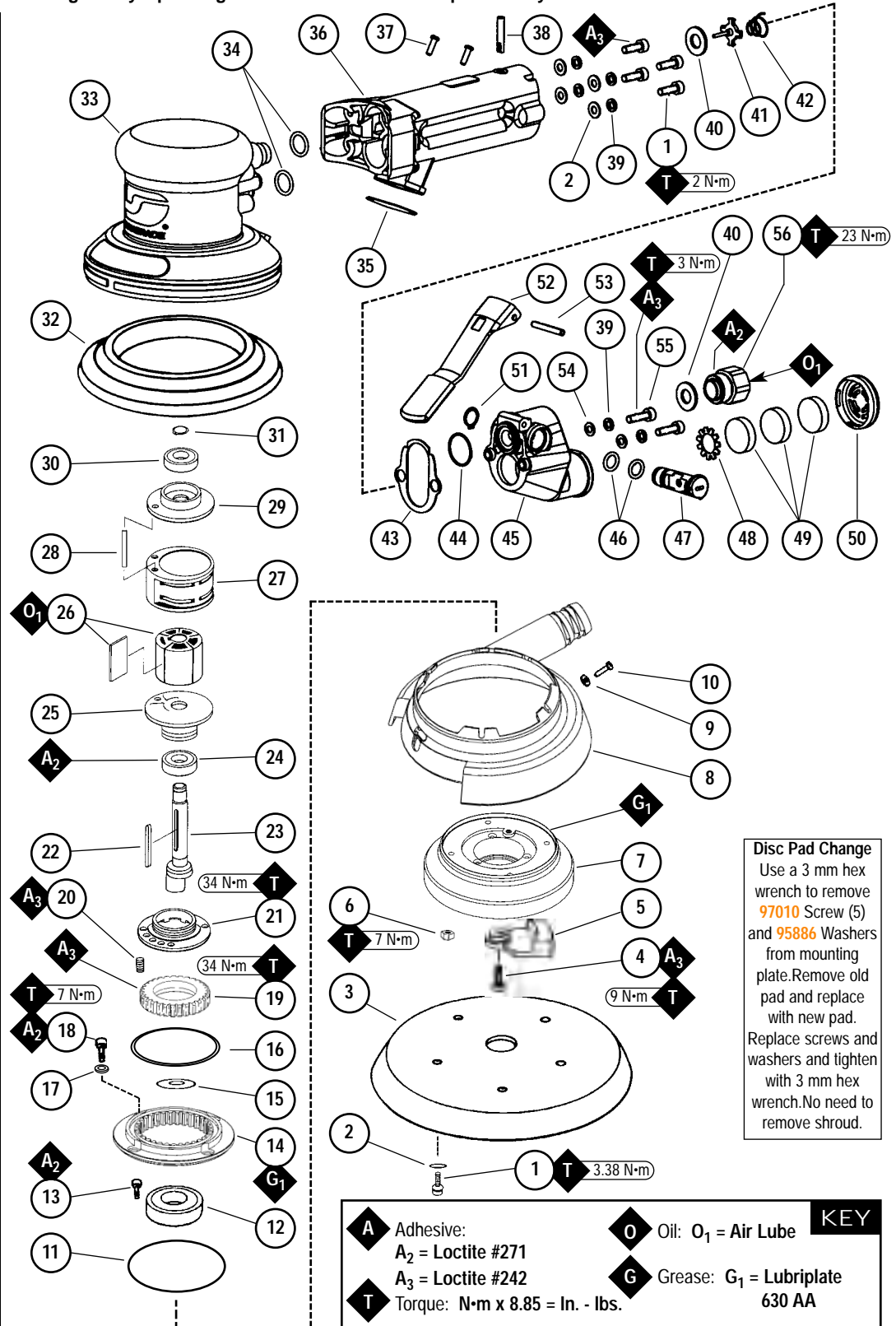
57704 – Central Vacuum

⚠ WARNING

Always operate, inspect and maintain this tool in accordance with the Safety Code for portable air tools (ANSI B186.1) and any other applicable safety codes and regulations. Please refer to Dynabrade's Warning/Safety Operating Instructions for more complete safety information.

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Disc Pad Change
Use a 3 mm hex wrench to remove 97010 Screw (5) and 95886 Washers from mounting plate. Remove old pad and replace with new pad. Replace screws and washers and tighten with 3 mm hex wrench. No need to remove shroud.

Important Operating, Maintenance and Safety Instructions

Carefully read all instructions before operating or servicing any Dynabrade® Abrasive Power Tool.

Warning: Hand, wrist and arm injury may result from repetitive work motion and overexposure to vibration.

Important: All Dynabrade Rotary Vane air tools must be used with a Filter-Regulator-Lubricator to maintain all warranties.

Operating Instructions:

Warning: Eye, face, respiratory, sound, and body protection must be worn while operating power tools. Failure to do so may result in serious injury or death. Follow safety procedures posted in workplace.

1. With power source disconnected from tool, securely fasten abrasive/accessory on tool.
2. Install air fitting into inlet bushing of tool. **Important:** Secure inlet bushing of tool with a wrench before attempting to install the air fitting to avoid damaging valve body housing.
3. Connect power source to tool. Be careful **not** to depress throttle lever in the process.
4. Check tool speed with tachometer. If tool is operating at a higher speed than the RPM marked on the tool or operating improperly, the tool should be serviced to correct the cause before use.
5. To avoid the danger of contaminating the workpiece from the lubricating oils permeating the air or sanding dust, it is recommended that this machine be hooked up to a central vacuum system or one of our unique vacuum systems that gather all such contaminants in a paper or cloth dust bag. This self contained vacuum system is highly efficient and convenient to use since it does not need to be attached to a separate vacuum system and is as mobile as the machine itself.
6. Air tools are not intended for use in explosive atmospheres and not insulated for contact with electrical power sources. Sanding/Grinding certain materials can create explosive dust. It is the employers responsibility to notify the user of acceptable dust levels. Sanding/Grinding can cause sparks which can cause fires or explosions. It is the users responsibility to make sure the work area is free of flammable materials.

Maintenance Instructions:

1. All Dynabrade Rotary Vane air motors should be lubricated with two drops of Dynabrade Air Lube (P/N 95842: 1 pt. 473 ml.) placed directly into the air inlet with throttle lever depressed every four hours of use.
2. Gears on the 8" Gear Driven Sander should be greased with Dynabrade 95541 Grease Gun and 95542 Grease (10 oz. 283.5 g.). Apply grease to the grease fitting in the mounting plate, one full plunge every 300 hours of use.
3. 57360 Felt Wipers should be replaced every 600 hours of use.
4. An Air Line Filter-Regulator-Lubricator must be used with this air tool to maintain all warranties. Dynabrade recommends the following: 11405 Air Line Filter-Regulator-Lubricator – Provides accurate air pressure regulation, two-stage filtration of water contaminant and positive-drip lubrication of pneumatic components. Operates 40 SCFM @ 100 PSIG has 3/8" NPT female ports.
5. Frequent drainage of water traps in air lines is recommended.
6. Some silencers on air tools may clog with use. Clean and replace as required.
7. A Motor Tune-Up Kit (P/N 96195) is available which includes assorted parts to help maintain and repair motor.

Safety Instructions:

Products offered by Dynabrade should not be converted or otherwise altered from original design without expressed written consent from Dynabrade, Inc.



- **Important:** User of tool is responsible for following accepted safety codes such as those published by the American National Standards Institute (ANSI).
- Tool RPM must never exceed abrasive/sanding pad RPM rating, regardless of tool capacity.
- Operate machine for one minute before application to workpiece to determine if machine is working properly and safely before work begins.
- Always disconnect power supply before changing abrasive/accessory or making machine adjustments.
- Inspect abrasives/accessories for damage or defects prior to installation on tools.
- Please refer to Dynabrade's Warning/Safety Operating Instructions Tag (Reorder No. 95903) for more complete safety information.
- **Warning:** Hand, wrist and arm injury may result from repetitive work, motion and overexposure to vibration.

Notice

All Dynabrade motors use the highest quality parts and metals available and are machined to exacting tolerances. The failure of quality pneumatic motors can most often be traced to an unclean air supply or the lack of lubrication. Air pressure easily forces dirt or water contained in the air supply into motor bearings causing early failure. It often scores the cylinder walls and the rotor blades resulting in limited efficiency and power. Our warranty obligation is contingent upon proper use of our tools and cannot apply to equipment which has been subjected to misuse such as unclean air, wet air or a lack of lubrication during the use of this tool.

Note: To order replacement parts specify the **Model#** and **Serial#** of your machine.

One Year Warranty

Following the reasonable assumption that any inherent defect which might prevail in a product will become apparent to the user within one year from the date of purchase, all equipment of our manufacture is warranted against defects in workmanship and materials under normal use and service. We shall repair or replace at our factory, any equipment or part thereof which shall, within one year after delivery to the original purchaser, indicate upon our examination to have been defective. Our obligation is contingent upon proper use of Dynabrade tools in accordance with factory recommendations, instructions and safety practices. It shall not apply to equipment which has been subject to misuse, negligence, accident or tampering in any way so as to affect its normal performance. Normally wearable parts such as bearings, contact wheels, rotor blades, etc., are not covered under this warranty.

Model Number	Motor RPM	Motor HP (W)	Pad Dia. Inch (mm)	Sound Level	Air Flow Rate CFM/SCFM (LPM)	Hose Size Inch (mm)	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)
57700	900	.31 (231)	8 (203)	87 dBA	4/25 (708)	3/8 (10)	4.3 (1.9)	12 (305)	5 (127)
57704	900	.31 (231)	8 (203)	87 dBA	4/25 (708)	3/8 (10)	4.3 (1.9)	12 (305)	5 (127)

Additional Specifications: Air Inlet Thread 1/4" NPT • Air Pressure 90 PSIG (6.2 Bars)

Motor Disassembly/Assembly Instructions

Important: Manufacturers warranty is void if tool is disassembled before warranty expires.

A complete Tune-Up Kit, P/N 96195, is available which includes assorted parts to help maintain and repair motor. These instructions are for use in conjunction with P/N 96283 Repair Kit, which includes special tools for proper disassembly/assembly of tool.

To Disassemble:

1. Disconnect tool from power source.
2. Invert machine and secure in soft jaw vise.
3. Remove sanding pad with 3 mm hex wrench.
4. Remove counterbalance:
 - a.) Remove 95898 Screw with 5 mm hex wrench. **Note:** To prevent counter balance rotation place a wrench on the counter balance.
 - b.) Remove counterbalance.
5. Pull out mounting plate sub-assembly.
6. Disassemble mounting plate sub-assembly:
 - a.) Remove 96276 Nuts (4) and 96274 Screws then lift out gear.
 - b.) Remove 96118 Screws (3).
 - c.) Press out 57335 Bearing by using 57091 Bearing Press Tool.
7. Remove 96166 Set Screw. **Note:** Remove 96150 Shims if so equipped.
8. Insert an adjustable spanner wrench or 96337 Lock Ring Wrench in the holes of the 57332 Lock Ring and turn counterclockwise to loosen. Motor may now be lifted out for service.
9. Remove 95626 Retaining Ring from the motor shaft.
10. Attach a 2 in. bearing separator around the rear portion of the 54631 Cylinder nearest the rear bearing plate.
11. Place the separator on the table of a (#2) arbor press with the larger end of the motor shaft pointing down.
12. Press the retaining ring end of the motor shaft out of the rear motor bearing by using a 3/16 in. flat nose punch.
13. Remove cylinder, rotor, blades and key.
14. Press the 57331 Shaft and 56052 Bearing out through the front end plate using a (#2) arbor press.
15. Secure the 57749 Pinion in a soft jaw (bronze or aluminum) vise. With the 96182 Front Plate Removal Tool and a 3/8" ratchet, or breaker bar, turn the 57324 Front End Plate counterclockwise to loosen.
16. Remove 01206 Bearing from 54629 Rear Bearing Plate. Press 56052 Bearing from 57331 Motor Shaft.

To Assemble:

Important: Be certain parts are clean and in good repair before assembling.

1. Use 57091 Press Tool and press 56052 Bearing onto 57331 Motor Shaft down to shoulder, seal side toward shoulder.
2. Apply 3 drops of #271 Loctite® (or equivalent) to outside of bearing. Assemble front bearing plate onto shaft and press plate on outer race of bearing.
3. Place rotor key, rotor, and blades onto shaft. **Note:** Be certain rotor "floats" easily on the shaft. Because the design of this motor uses a "floating rotor", there is no need to set or adjust gap between the rotor and end plates.
4. Place 54631 Cylinder over rotor. The "short" line-up pin goes toward the front plate.
5. Place rear bearing plate (with 01206 Rear Bearing pressed into place) over shaft and "long" end of line-up pin and press fit in place using 57091 Press Tool.
6. Install 95626 Retaining Ring, **concave side toward motor**. **Note:** Be certain retaining ring is completely pressed down into its groove on the shaft.
7. Grease the rubber seals inside the housing using a small amount of multi-purpose grease or petroleum jelly.
Note: Be certain that rubber seals in housing have not pulled out of their seat during disassembly. If this has happened re-seat seals by pushing them back in place until they are flush with inside diameter.
8. Slide motor assembly into housing. **Note:** With handle pointing down be certain line-up pin enters slot to the right of center.
9. Secure motor housing in a vice, using 57092 Collar or soft jaws (be careful not to over tighten tool in vise).
10. Tighten 57332 Lock Ring with 96337 Lock Ring Tool to 34 N·m/300 in. - lbs. Align holes in 57332 Lock Ring with hole in housing.
11. Apply a small amount of #242 loctite® (or equivalent) to the threads of 96166 Set Screw. Use a 2 mm hex key and install set screw into the housing through one of the holes in the lock ring until set screw is flush with the top of the lock ring.
12. Apply a bead of #242 Loctite® (or equivalent) to threads of 57324 Front Bearing Plate. Screw 57749 Pinion onto 57324 Front Bearing Plate and torque to 34 N·m/300 in. - lbs. using 96181 Pinion Wrench.
13. Mounting Plate Sub-Assembly:
 - a.) Press 57335 Bearing into 57333 Mounting Plate.
 - b.) Insert 96118 Screws (3) and apply 1 drop of #271 Loctite® (or equivalent). **Note:** All screws should be hand tight before torque is applied.
 - c.) Press 57748 Gear into 57333 Mounting Plate, making sure to align mounting holes and that the 96273 O-Ring on back of gear is in place before assembly to mounting plate.
 - d.) Insert 96275 Washers into c-bore in gear.
 - e.) Apply 1 drop of #271 Loctite® (or equivalent) to 96274 Screws (4), insert through gear and thread into mounting plate torque 7 N·m/60 in. - lbs. Insert 96276 Nuts (4) and torque 7 N·m/60 in. - lbs.
14. Assemble mounting plate sub-assembly onto motor shaft machine assembly.
Note: If tool is equipped with 96150 Shim be sure to replace it on the shaft prior to assembling the mounting plate onto shaft.
15. Assemble counterbalance to motor shaft.
16. Install 95898 Screw to secure counterbalance. Apply 1 drop of #242 Loctite® (or equivalent) to threads and torque screws with 5 mm hex wrench to 9 N·m/80 in. - lbs. **Note:** To prevent counterbalance rotation with motor, use a wrench on the 57334 Counterbalance.
17. Attach sanding pad. Torque the 97010 Screws (5) to 3.38 N·m/30 in. - lbs.

(continued on next page)

Motor Disassembly/Assembly Instructions (continued)

To Disassemble Valve And Speed Regulator Assemblies:

1. Invert tool and place in soft jaw vise or use **57092** Repair Collar.
2. Loosen and remove **01788** Screws (2) from **57373** Adapter.
3. Carefully remove **56672** Adapter making sure no parts fall to the ground. Pry off **54194** Muffler Cap and remove **54195** Muffler (3).
4. Remove **57343** Speed Regulator by detaching **98597** Retaining Ring with a pair of snap ring pliers. Remove **01024** O-Rings with a small screwdriver.
5. Remove tip valve and seal from handle.

To Assemble Valve And Speed Regulator Assemblies:

1. Lightly lubricate **01024** O-Rings and slide them on **57343** Speed Regulator. Install through regulator hole on **56672** Adapter. Place **98597** Retaining Ring on groove of speed regulator using a pair of retaining ring pliers.
2. Insert valve stem in handle and line up the hole in valve stem with hole in handle. Place **01464** Seal into handle. Insert tip valve so that the metal pin passes through the hole in the valve stem. Install **01468** Spring (small end first).
3. Install **98597** O-Ring onto **56672** Adapter and place **56673** Gasket onto handle.
4. Gently line-up **56672** Adapter onto handle so no parts shift when tightening. Apply #242 loctite® to **01788** Screws (2), install along with **01211** Lock Washers (2) and **96421** Flat Washers (2).

Motor Assembly Complete. Please allow 30 minutes for adhesives to cure before operating tool.

Note: Motor should operate at between 850-900 RPM at 6.2 bar (90 PSIG). RPM should be checked with a tachometer. Before operating, we recommend that 3-4 drops of pneumatic tool oil be placed directly into the air inlet with throttle lever depressed.

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Accessories



95542 Grease 10 oz.

- Multi-purpose grease for all types of bearings, cams, gears.
- High film strength; excellent resistance to water, steam, etc.
- Workable range 0° F to 300° F.

95541 Push-Type Grease Gun

- One-hand operation.



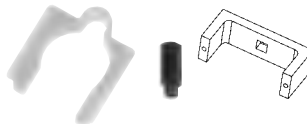
01189 Safety Lock Lever

- A **57375** Valve Stem must be used in conjunction with this lever to function properly.



96195 Motor Tune-Up Kit

- Includes assorted parts to help maintain and repair motor.



96283 Motor Repair Kit

- Contains special tools for use of Disassembly/Assembly of machine.

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